

Claims Listing

1        1. (previously presented) A method of testing an optoelectronic device including a  
2        VCSEL, said VCSEL having a cavity resonator formed by a relatively low reflectivity frontside  
3        reflector and a relatively higher reflectivity backside reflector, comprising the steps of:

4                at an intermediate stage of its assembly, measuring an optical signal leaking through  
5        said backside reflector of said VCSEL,

6                determining from the measured signal whether a selected quality of said VCSEL  
7        meets a predetermined specification, and then

8                finishing said device in a configuration designed to use radiation emitted from  
9        said frontside reflector of said VCSEL.

1        2. (previously presented) The invention of claim 1 wherein said measuring step includes  
2        aligning a probe with said device and then measuring radiation leaking from backside reflectors  
3        of a multiplicity of VCSELs without performing another act of aligning said probe.

1        3. (previously presented) A method of testing a bottom-emitting VCSEL array at an  
2        intermediate stage of its manufacture, the VCSEL array including VCSELs each having a cavity  
3        resonator formed by a relatively low reflectivity frontside reflector and a relatively higher  
4        reflectivity backside reflector, comprising the steps of:

5                aligning a probe with one side of said VCSEL array, said probe including electronic  
6        circuits coupled to each of said VCSELs for causing said VCSELs to emit radiation and  
7        including photodetection circuits coupled to each of said VCSELs for detecting radiation leaking  
8        through each of said backside reflectors,

9                without performing another act of aligning said probe, determining from said detected  
10      backside radiation whether a selected quality of each VCSEL meets a predetermined  
11      specification, and then

12                for those VCSEL arrays that meet specification, finishing their manufacture in a  
13      configuration designed to use radiation emitted from said frontside reflectors.

1        4. (previously presented) The invention of claim 3 wherein said intermediate stage

2 includes fabricating said VCSEL array on a substrate and said aligning and determining steps are  
3 performed without removing said substrate.

1       5. (previously presented) The invention of claim 4 wherein said finishing step includes  
2 removing said substrate before final assembly.

1       6. (currently amended) A method of testing a bottom-emitting VCSEL array at an  
2 intermediate stage of its manufacture, the VCSEL array including VCSELs each having a cavity  
3 resonator formed by a relatively low reflectivity frontside reflector and a relatively higher  
4 reflectivity backside reflector, comprising the steps of:

5           aligning a probe with said VCSEL array, said probe including a first array of electronic  
6 circuits coupled to one side of said VCSEL array and to each of said VCSELs for causing said  
7 VCSELs to emit radiation and including a second array of photodetection circuits, including  
8 photodetectors coupled to an opposite side of said VCSEL array and to each of said VCSELs for  
9 detecting radiation leaking emitted through each of said backside frontside reflectors,

10          without performing another act of aligning said probe, determining from said detected  
11 backside frontside radiation whether a selected quality of each VCSEL meets a predetermined  
12 specification, said determining step including energizing said electronic and photodetection  
13 circuits in a fashion to reduce cross-talk between VCSELs and each photodetector, and then

14           for those VCSEL arrays that meet specification, finishing their manufacture in a  
15 configuration designed to use radiation emitted from said frontside reflectors.

1       7. (previously presented) The invention of claim 6 wherein said VCSELs are energized  
2 in a first predetermined sequence and said photodetection circuitry is energized in a second  
3 predetermined sequence so as to reduce cross-talk.

1       8. (previously presented) The invention of claim 7 wherein all of said VCSELs are  
2 energized concurrently, but said photodetection circuits are energized in a sequence that reduces  
3 said cross-talk.

1       9. (previously presented) The invention of claim 8 wherein said photodetection circuits

2 are energized in a sequence that turns on a particular one of said circuits while concurrently  
3 turning off circuits adjacent thereto.

1           10. (previously presented) The invention of claim 7 wherein all of said photodetection  
2 circuits are energized concurrently, but said VCSELs are energized in a sequence that reduces  
3 said cross-talk.

1           11. (previously presented) The invention of claim 10 wherein said VCSELs are  
2 energized in a sequence that turns on a particular one of said VCSELs while concurrently turning  
3 off VCSELs adjacent thereto.

1           12. (previously presented) The invention of claim 7 wherein first groups of said  
2 VCSELs are energized in said first sequence and second groups of said circuitry are energized in  
3 said second sequence, with VCSELs in each of said first groups being energized concurrently  
4 with one another and circuits in each of said second groups being energized concurrently with  
5 one another.

1           13. (previously presented) The invention of claim 6 wherein said intermediate stage  
2 includes fabricating said VCSEL array on a substrate and said aligning and determining steps are  
3 performed without removing said substrate.

1           14. (previously presented) The invention of claim 13 wherein said finishing step  
2 includes removing said substrate before final assembly.

1           15. (previously presented) Apparatus for testing an optoelectronic device at an  
2 intermediate stage of its manufacture, said device including a VCSEL having a cavity resonator  
3 formed by a relatively low reflectivity frontside reflector and a relatively higher reflectivity  
4 backside reflector, said apparatus comprising:

5           a probe including a photodetection circuitry for measuring an optical signal leaking  
6 through said backside reflector of said VCSEL, and  
7           means for determining from the measured signal whether a selected quality of said

8 VCSEL meets a predetermined specification.

1        16. (previously presented) The invention of claim 15 further including means for  
2 aligning said probe with said device just once and wherein said photodetection circuitry  
3 measures radiation leaking from backside reflectors of a multiplicity of said VCSELs.

1        17. (previously presented) Apparatus for testing a bottom-emitting VCSEL array at an  
2 intermediate stage of its manufacture, the VCSEL array including VCSELs formed on a  
3 substrate, each VCSEL having a cavity resonator formed by a relatively low reflectivity frontside  
4 reflector and a relatively higher reflectivity backside reflector, said apparatus comprising:

5            a probe including electronic circuits coupled to each of said VCSELs for causing said  
6 VCSELs to emit radiation and including photodetection circuits coupled to each of said VCSELs  
7 for detecting radiation leaking through each of said backside reflectors,

8            means for aligning said probe just once with one side of said VCSEL array, and

9            means for determining from said detected backside radiation whether a selected quality of  
10 each VCSEL meets a predetermined specification.

1        18. (previously presented) The invention of claim 17 wherein said aligning means and  
2 determining means function without removing said substrate.

1        19. (previously presented) Apparatus for testing a bottom-emitting VCSEL array at an  
2 intermediate stage of its manufacture when its substrate is intact, the VCSEL array including  
3 VCSELs each having a cavity resonator formed by a relatively low reflectivity frontside reflector  
4 and a relatively higher reflectivity backside reflector, said apparatus comprising:

5            a probe including a first array of electronic circuits coupled to one side of said VCSEL  
6 array and to each of said VCSELs for causing selected ones of said VCSELs to emit radiation  
7 and including a second array of photodetection circuits, including photodetectors coupled to an  
8 opposite side of said VCSEL array and to each of said VCSELs for detecting radiation leaking  
9 emitted through each of said backside-frontside reflectors,

10          means for aligning said probe just once with said VCSEL array, and

11          means for determining from said detected backside-frontside radiation whether a selected

12 quality of each VCSEL meets a predetermined specification, said determining means including  
13 means for energizing said electronic and photodetection circuits in a fashion to reduce cross-talk  
14 between VCSELs and each photodetector.

1 20. (previously presented) The invention of claim 19 wherein said probe energizes said  
2 VCSELs in a first predetermined sequence and said photodetection circuitry in a second  
3 predetermined sequence so as to reduce cross-talk.

1 21. (previously presented) The invention of claim 20 wherein said probe energizes all of  
2 said VCSELs concurrently, but energizes said photodetection circuits in a sequence that reduces  
3 said cross-talk.

1 22. (previously presented) The invention of claim 21 wherein said probe energizes said  
2 photodetection circuits in a sequence that turns on a particular one of said circuits while  
3 essentially simultaneously turning off circuits adjacent thereto.

1 23. (previously presented) The invention of claim 20 wherein said probe energizes all of  
2 said photodetection circuits concurrently but energizes said VCSELs in a sequence that reduces  
3 said cross-talk.

1 24. (previously presented) The invention of claim 23 wherein said probe energizes said  
2 VCSELs in a sequence that turns on a particular one of said VCSELs while concurrently turning  
3 off VCSELs adjacent thereto.

1 25. (previously presented) The invention of claim 20 wherein said probe energizes first  
2 groups of said VCSELs in said first sequence and second groups of said circuitry in said second  
3 sequence, with VCSELs in each of said first groups being energized concurrently with one  
4 another and circuits in each of said second groups being energized concurrently with one  
5 another.